

## ABSTRACT

The present invention relates to amphipathic copolymeric binder particles that  
5 incorporate polymerizable crystallizable compounds chemically incorporated into a  
dispersible (D) portion and/or solvatable (S) portion of the copolymer. The invention  
also pertains to dry particulate electrophotographic toners incorporating an amphipathic  
copolymer comprising one or more polymerizable crystallizable compounds. Methods of  
making these dry electrophotographic toner particles, and methods of  
10 electrophotographically forming an image on a substrate using these toners, are also  
described.

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